

# Work Order ID 60476

July 12, 2010 1:22:13 PM



Page 1

Item ID: D2570

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 7/12/10 Start Qty: 200.00



Cust Item ID:

Required Date: 7/14/10 Req'd Qty: 200.00



Customer:

Reference:

Approvals: Process Plan: *W*  
QC:

Date:

Tooling:

Date:

Run Start



Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2570

Rev B

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA258 -Deburr

*SA 10/07/13*

*201 6*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*SA 10/07/13*

*201 6*

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

*H.A 10/07/13*

*201 6*

# Work Order ID 60476

July 12, 2010 1:22:13 PM

Page 2

Item ID: D2570

Accept

Revision ID:

Item Name: Bushing

Setup Start

Stop

Start Date: 7/12/10 Start Qty: 200.00

Required Date: 7/14/10 Req'd Qty: 200.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

Identify as per dwg & Stock Location: 017

0.00



Packaging

Memo

0.00

Packaging

*Lee/7/14 (208)*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*← 210814 MF 10-7-14*

# Picklist Print

July 12, 2010 1:22:11 PM

Page 1 *11*

Work Order ID: 60476

Parent Item: D2570

Parent Item Name: Bushing



Start Date: 7/12/10

Required Date: 7/14/10

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP E 02.08.29 Re-format; Removed finishing; Material change .KJ  
IPP F 07.07.06 rev B dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	126.9652	0.0771	16.23158			



303 Round Bar 0.750



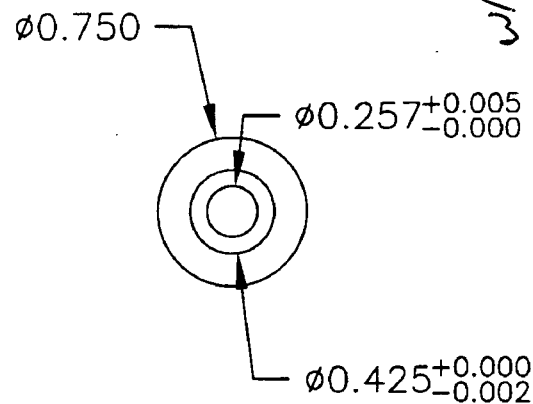
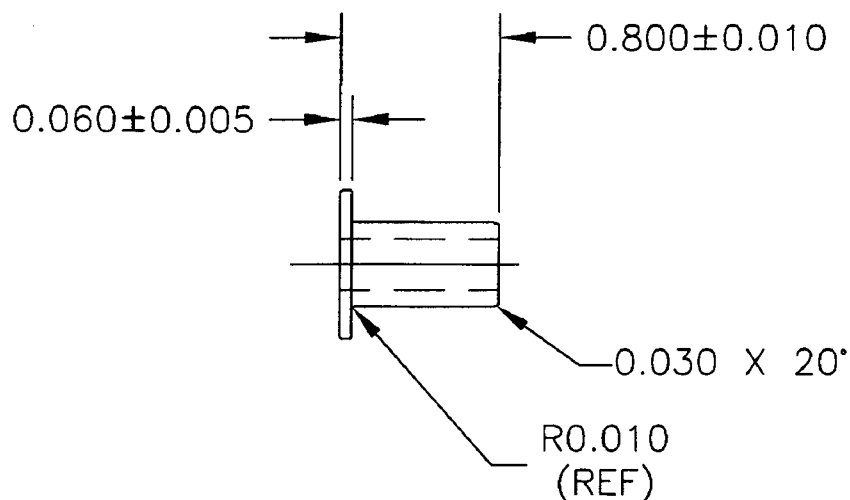
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	47	
107077	0	
115010	47	
MAT028	49.9052	
113134	49.65	
113424	0.2552	
MAT029	30.06	
114356	30.06	

*16 RT SA 10/07/13*

*204  
107  
107*

**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D2570	REV. 1 SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

**RELEASED**  
07.06.28 *H**94h09p1m***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

**Copyright © 1996 by DART AEROSPACE LTD**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

